

1	1
2	2
2.1	2
2.2	2
2.3	2
2.4	6
3	8
3.1	8
3.2	24
3.3	26
3.4	40
3.5	52
3.6	52
3.7	53
3.8	55
4	57
4.1	58
4.2	62
4.3	

5.6	90
6	92
6.1	92
6.2	92
7	93
7.1	93
7.2	93
7.3	97
7.4	102
8.	103
9	104

1

2021 5

2021 5 8

2021 5 8 371202-2021-078-M

2021

3

2015 4

2024 5

2

2.1

1

2

3

4

2.2

" "

1

2

3

4

2.3

2.3.1

1

2007 11 1

2 2015 1 1

3 2017 6 27

4 2018 10 26

5 2019 1 1

6 (

7 2020 9 1)

8 2021

9 2018.12.29

2.3.2

1 2005 1 26 79

2 2006 1 8

3 2014 119

4 2022

5 2021 15 2020 11 5

6 2021 1 1

7 2013 12 4 32

8 2013 12 7

9 2002 4 30

10 2002 5 12

11 2024 5

12 2009 130

13 2011 17

14 2015 4

15 11

2016	74				
	12			2021	
16	2020	11	5	2021	1 1
	13				HJ 941-2018
	14				
	15				HJ 589-2021
	16				DB 37/T 3599-2019
	17				
	18			(2014 15)
	19				2021 14
	20				
	21				
2016	141				
	22				2020 37
	23				2023 42
	24				
				2020	1 1
	25			(2016
37)				
	26				2024 5
	27				<
		>		2017	21
	28				
		2018	8		
	29				2022 6
2.3.3					
	1				GB18218-2018
	2				GBZ 2.1-2007
	3				GBZ 2.2-2007

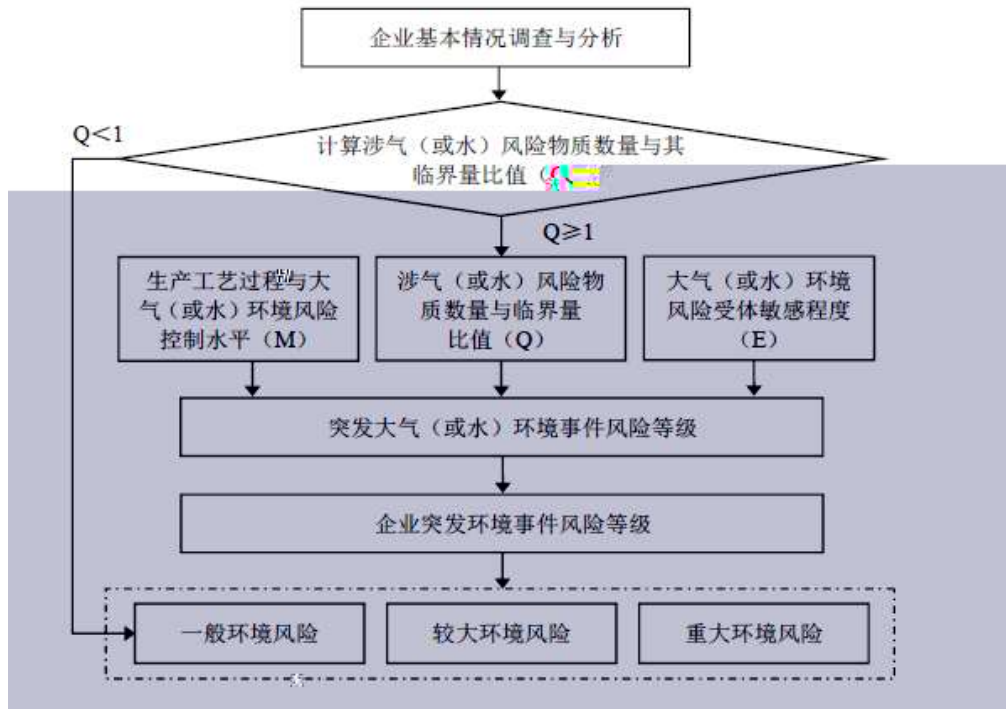
29 GB50406-2017
30 2 HG/T4335.2-2012

2.3.4

1
2016 12
2
2019 9
3
2020 12
4 2021
371212-2021-078-M
5

2.4

1
2
3
4
5 2.4-1



2.4-1

3

3.1

3.1.1

2 105m² 2 320m²
2 420m³ 1 1250m³ 2 1650m³
SO₂ NO_x
SO₂ NO_x 2
420m³ 1 1250m³ 2 105m² 2 320m²
2 1650m³
2016
130

3.1-1

			913712001695745282
			13561713679
			qingjin1999@163.com
	1964		
	1155		
	36°18'19.00"N 117°32'32.00"E		
	1155	365	24

3.1.2

1#-5#

TRT

1#-4#

3.1.3

3.1-2 1

		105m ²	×2	320 m ²	×2
		600m		200m	12 m ²
		800m ³	36	5	
				+	+
		+SCR			
		1#-3#		1 1000m ³	
				4# 5#	1 1000m ³
			4# 5#		

3.1-2 2

		2×420m ³	1280m ³	2×1650m ³	
		TRT	4		
		4×75m	4×50m		
		1#	2#3#	4#	5# 4

3.1-3

			t/a
1		PB FB P +	5010916
2			627166.5
3		3~0mm	615576
4		25~0mm	313058
5		40mm	33013.6
6		/	818251.6
7			236099.5
8		20%	1155
1		10 ⁴ kWh/a	30208
2		10 ⁴ m ³ /t	111.6
3		10 ⁴ m ³ /a	3948
4		10 ⁴ GJ/a	26.28
5		10 ⁴ Nm ³ /a	1216.8
			t/a
1		5~150mm	6441373
			t/a
1			5786326
2		0 6~18mm	424876
3		/ 5~30mm	1050221
4		/	1773042
5		/	516525

	1		10 ⁴ kWh/a	10160.92
	2		10 ⁴ m ³ /t	224.63
	3		10 ⁴ m ³ /a	273876.48
	4		10 ⁴ m ³ /a	1172
	5		10 ⁴ t/a	259.56
	6		10 ⁴ Nm ³ /a	9142
	7	2%	10 ⁴ Nm ³ /a	22177
	8		10 ⁴ Nm ³ /a	14094

1

+

	PDx 32SDF1	32
	1000x7180x10	32
	400x2000mm	4
	400	4
	3800x14000mm	2
	4400x18000mm	2
	1282x4046mm	2
	3100x7800mm	2
	XB1640x2460	2
	XB1640x3100	2
	XB1640x2200	2
	900x700	2
	B650	15
	B1000	12
	B1200	2
	1000x5000x10	15
	J360	2
	3000x12000mm	1
	3000x12000mm	1
	1500x2740mm	2
	XBSFJ-1 185x500	1
	XBSFJ-1 185x520	1
	HYC-5500	1
	420m ³ ×2	2

		176×6000	9
		176×6000	5
		60m	2
		75m	2
			1250 1 3
			1650 1 3
			1650 1 3
			420 1 3
			420 1 3
		4800x3540x6972	3
		2420x1340	3
		800x600	3
		TZ3B-01-02	6
		6000x2400	3
		6mx8mx6m	3
		12mx8.5mx1.2m	2
		14mx8mx4m	1
		9mx16mx6m	3
		1m ³	3
		11m ³	2
		100m ³	1
		2.87m ³	1
		20m ³	2
		1.38m ³	13
		3m ³	4
		13m ³	1
		1.5m ³	2
		0.5m ³	1
		10m ³	3
		5.09m ³	2
		6m ³	1
		3.4m ³	2
		50m ³	1
		18m ³	1
		KQSN600-M9/751	8
		XBC5.9/410-400N9/486	4
		KQSN350-M6/654	8
		XBC6.0/210-300M9/445	4
		KQSN150/460-75/4	12
		XBC8.0/55-W150*25*4	4
		KQSN300 N9/445	8
		KQSN150-M9/206 T	12
		KQSN300-M9/387 T	12
		KQSN250-M9/327	8
		KQSN300-M13/313	12
		LF-47(B) :7.35	8

		×104m ³ /h		
		DN300	5#	2
		DN450	5#	2
		JHGXY-3600	5#	2
		ZP9x3	5#	12
		LF50S	5#	2
		3600	4#	2
		STDN450	4#	2
		STDN300	4#	1
		GSL-3.0	1#	1

7

600

59.89%

20.34%

19.77%

7

14

25 °

401s

3-4g

3z

401s

3z

jZ

cM

Art

>10000m

2

IV

V

I

II

III

IV

V

—

3

4

0.10g

4

1

5~15m

1000~3000m³/d

500m³/d

1000m³/d

1~5m

1~3m

0.11 0.73g/l

HCO₃-Ca

100m³/d

100m³/d
0.25~0.85g/l
HCO₃ SO₄-Ca
SO₄ HCO₃-Ca

500m³/d 500~1000m³/d
1000~5000m³/d
HCO₃-Ca Mg 0.5~0.8g/l

2

3

4

1

2~7m

3~5m

2

" "

7-9

5-6

5

18

395 98%

2%

395 5km 70

59km

50km² 100km² 8 100km² 1000km²

4 1000km² 1

5 20

80

613 2.08 m³

65.5km

1214km² /

100 500m

6

7

39.9
62%
178mm
16.9%
8
17
78
2.48

26
60%
752.1mm
258mm
1.8m/s
4
2.18
8

13.5
-15.6
72%
936.2mm
42
4.61

-5.3
7
2.13

3 9 26 118

450 200

180

40 93

30

284

17.40

13.27 76.3%

3 17.27% 1.12

6.42% 4.84 0.0704

3.1.5

3.1-5

3.1-5

	GB3095-2012	
	(GB3838-2002)	
	GB/T14848-2017	
	(GB3096-2008)	3

GB36600-2018

GB36600-2018

3.2

3

3.2.1

HJ 941-2018

5

4

5km

77367

3.2-1

22		2652	NW	967		0531-76620422
23		2707	W	1407		0531-76511319
24		2763	NE	2084		0531-

64		4676	SW	530		0531-76608238
65		5007	SW	1199		0531-76511243
66		5190	S	586		0531-78612088
67		5276	S	317		0531-76611233
68		5937	E	560		0531-76755099

3.2.2

1

2

GB/T 14848-2017

3.2-2

			m
1		S	360
1			20km ²

3.3

2022

GB12268-2012

GB18218-2018

HJ941-2018

3.3-1

3.3-1

				CO	
				H ₂ CH ₄	
	20%			NH ₃	
	98%				
	27.5%				
				C ₃ H ₈	
				C ₂ H ₂	
				/	
				Fe	
"				VOCs	
				VOCs	

3.3-2

3.3-2

			CAS	
1		A	34	/ 7.5
2				/ 7.5

		A	34		
3		A	180	1336-21-6	10
4		A	183	7664-93-9	10
5		A	310	7775-09-9	100

98%			58m ³	33.97	33.29
			58m ³	81.2	81.2

				Coke Oven Gas
				30
		C2		900 2000
	(kJ/mol)	16720 18810	(MPa)	77.9N/cm ²
	%(V/V)	40%	%(V/V)	4.5%
			()	600~650
				18%
				LD50
	UN			1023

	CAS 1336-21-6	UN 2672		82503
			Mpa	
			/	
	=1	0.91		

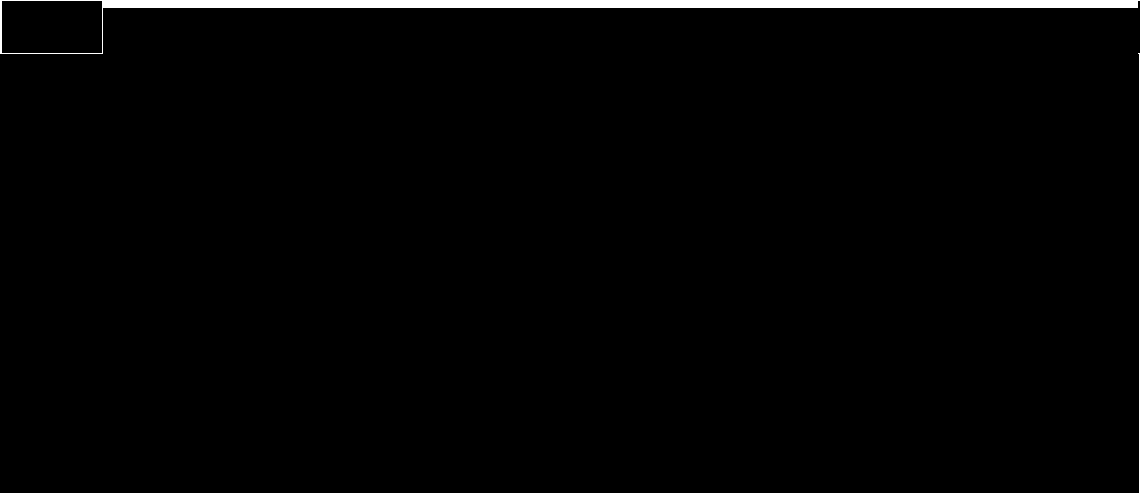
		sulfuric acid	
	H ₂ SO ₄	98.08	UN 1830
	/ / 1A / 1	81007	CAS 7664-93-9
	10.5	:330.0	
	1 1.83	1 3.4	
	kPa 0.13(145.8)	kJ/mol	
		MPa	
	%	% 10.4	
		mJ	
	MPa		
		CO CO ₂	
	LD ₅₀ 2140mg/kg() LD ₅₀ 510mg/m ³ 2 ()		
	LD ₅₀ 320mg/m ³ 2 ()		

15

15

--	--

		sodium chlorate
	NaClO ₃	106.45
	UN 1495	51030
	() 248 261	1 2.49
	:	
	LD ₅₀ 1200 mg/kg()	
	LC ₅₀	



--	--

		Mpa	
		/	

=1 1

=1	0.8710		220-500

				21011	
	propane			UN	1978
	C ₃ H ₈	44.10		CAS	74-98-6
	-187.6	(=1)	0.58	(=1)	1.56
	-42.1	kPa		53.32/ -44.5	
	96.8	MPa		4.25	
		LD ₅₀ LD ₅₀ 5800mg/kg() 20000mg/kg()			
	1	10			
	()	-104	v%	9.5	
	()	450	v%	2.1	

3.3.1

A

NH3-N

/----j d,I

COD Cr

.-----j d,I

A

3.3-5

3.3-5

			CAS		
1		A	34	/	7.5
2		A	34	/	7.5
3		A	180	1336-21-6	10
4		A	183	7664-93-9	10
5		A	53	74-98-6	10

3.3-6

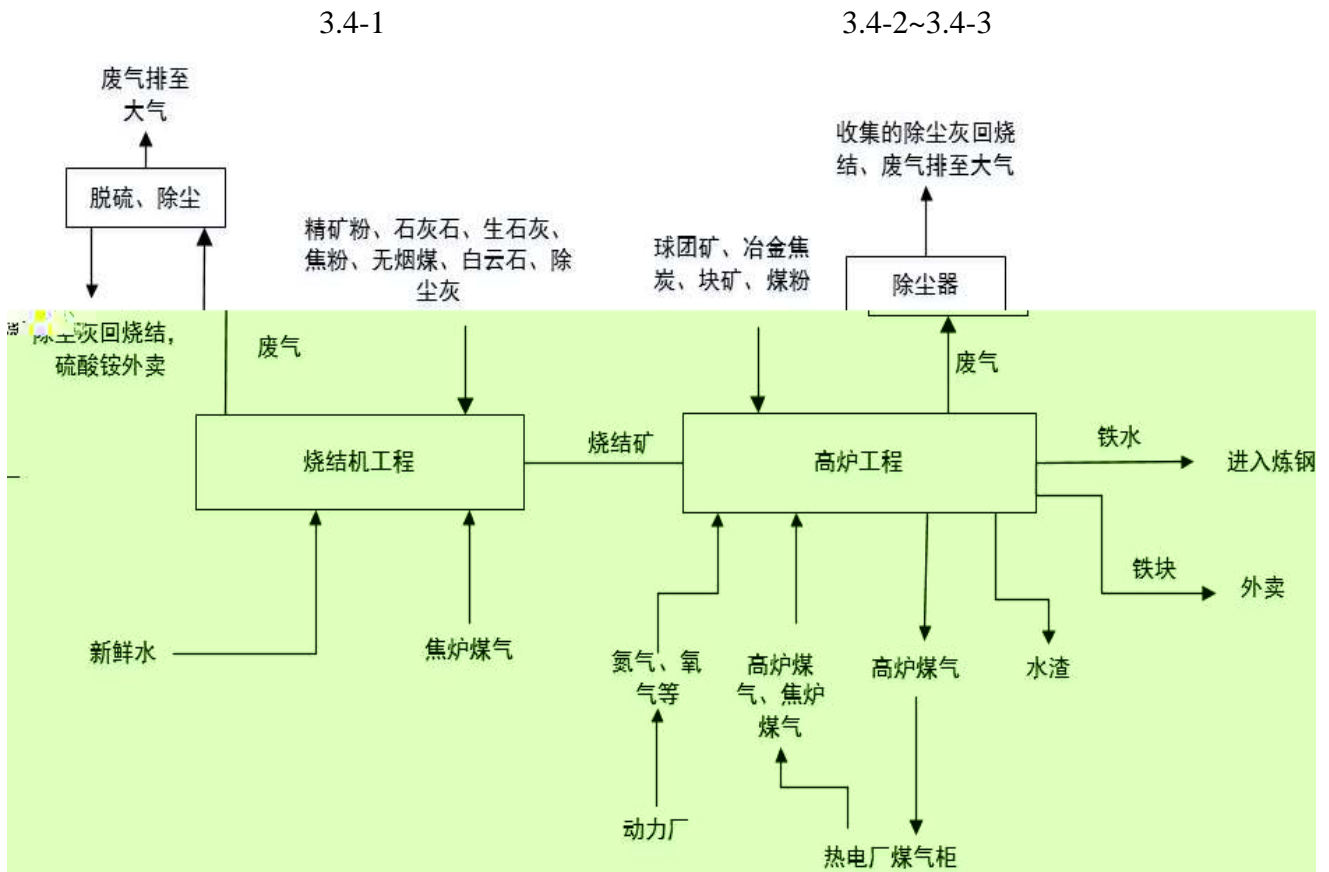
		t	t		Q	Q
--	--	---	---	--	---	---

		t	t		Q	Q
		396.4	10		39.64	43.8
		33.29	10		3.329	
		81.2	100		0.812	
		48.2	2500		0.019	

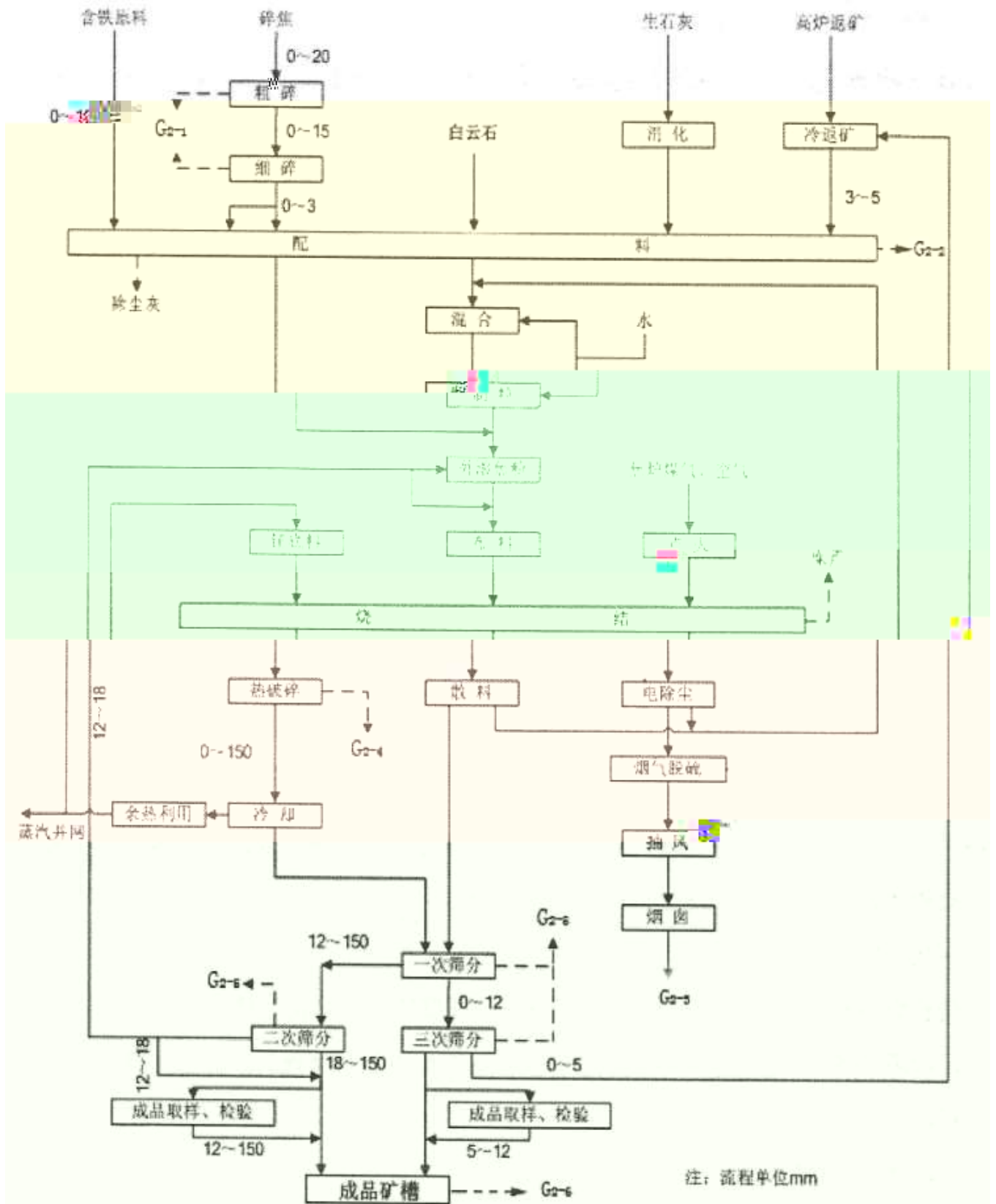
Q 43.8 10 N 100 Q2

3.4

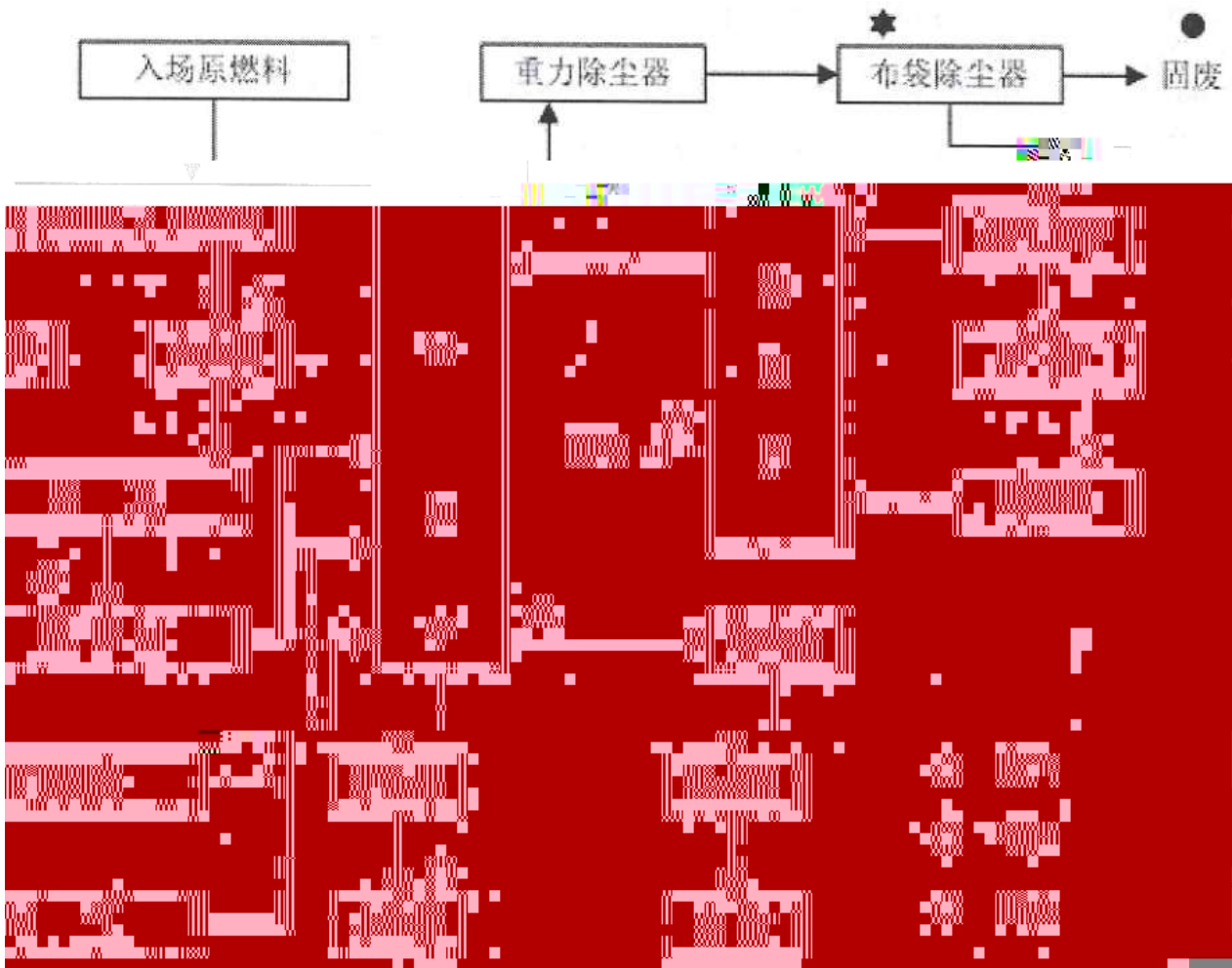
A.



3.4-1



3.4-2



3.4-3

1

(1)

(<3mm)

2

(2)

16

2500

(3)

1

3800× 14000mm

(4)

1 4400× 18000mm

(5)

10~20mm

30~50mm

150mm

150

(6)

3

2

>5mm
>10mm
10~20mm
5mm
5~10mm
>20mm

(7)

(8)

0.8MPa, 170 °C 1
~35t/h

(9)

3# 4# +CFB + +SCR
+ +

0.5ng-TEQ/m³

(1)

(2)

2
 30min
 ~20min
 ~20min
 10min
 140t
 (3)
 3
 180
 19
 1250
 3 2 1 1) 1

(4)

(5)

1.2-4.0mm

1

7m

(6)

4

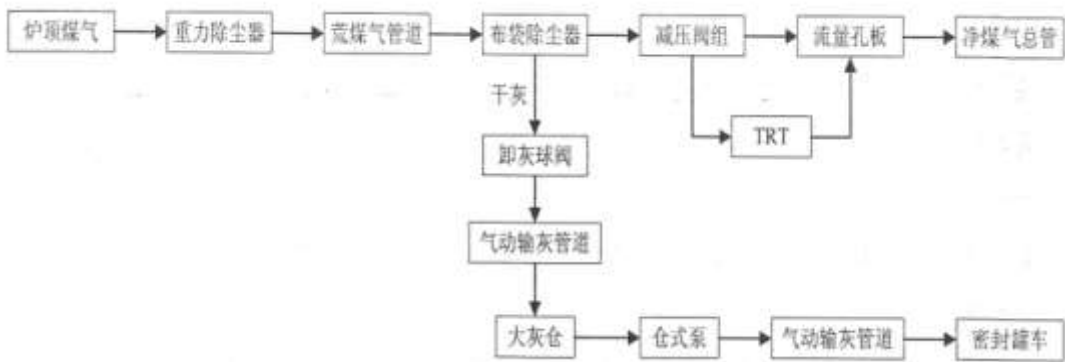
1

1

6~10g/m³

(7)

3.4-4



3.4-4

90~260 °C

260 °C

90 °C

TRT

TRT)

TRT

TRT

3.4-6

B.

3.4-1

					/
	DA018	4#		SO ₂ NO _x	+CFB + +SCR +75m
	DA118	3#		SO ₂ NO _x	+CFB

DA031	5#			+30m
DA001				+30m
DA002	YZ-6			+30m
DA087	3#4#			+15m
DA074	22#			+27m
DA085	23#			+21m
DA084	20#			+21m
DA004	15#			+20m
DA005	25#			+19m
DA006	26#			+19m
DA072	9#			+30m
DA073	18#			+24m
DA096				+25m
DA094	C			+25m
DA024	2#			+28m
DA069	3#			+28m
DA070	4#			+28m
DA025				+24m
DA095	E			+25m
DA017				+30m
DA059	4#			+35m
DA043	4#			+32m
DA088	4#			+30m
DA060	5#			+32.8m
DA046	5#			+31.7m
DA056	5#			+30m
DA029	1#			+28m
DA030	2#3#			+23m
DA015	3#			+45m
DA019	4#			+45m
DA087				+24m
DA093	B			+21m
DA023	1#		SO ₂ NO _x	+21m
DA010	1#2#			+23m

	DA008	1#2#		SO ₂ NO _x	+ +125m
	DA009	1#			+21m
	DA011	2#			+39m
	DA090	1#			+15m
	DA007	1#			+25m
	DA022	1#			+30m
	DA021	1#			+30m
	DA028	2#		SO ₂ NO _x	+55m
	DA027	2#3#			

					5.304	
					/	
	N				(dB)A	

3.5

1

2

3

24

4

5

6

3.6

2022

3.6-1

3.6-1

			t	t	
			4.89	20	
			0.2	20	
			17.55	200	
			0.3	50	
			0.1	50	

3.7**3.7.1**

10^{-7} cm/s

3# 4#

0.64m^3

4.6m^3

27m^3

1 1000m^3

1#-3#

4# 5#

1 1000m^3

4# 5#

3.7.2

1

2

3

4

5

3.7.3

3.8

3.8.1

12

3.8.2

3.8-1

3.8-2

3.8-1

	24		0531-75819518	
				13561708577
				18263463698
				15515060692

				15163424203
				13863437319
				13561741267
				13963425440
				13455893444
				13563480462
				18763479623
				15163429192
				13646347826
				13863419772
				15263408528
				13963473928

				15863406951
				13863463644
				13563412349
				13963447912
				15020880403
				15166348309
				18766342202
			/	15064186667
			/	18663425138

3.8-3

			/	
1				119
2				120
3				122
4				110
5				0531-76213264
6				0531-76279088
6				0531-51707053
7				0531-51708400
8				0531-51708600
9				0531-76114187
10				0531-77996969 0531-77996966
11				0531-76210783
12			0531-76521651	
10				13863449121
11				0531-75819931
12				19863482030
13				0531-76260279
	0533-2827073 0531-76556800 76556877 0532-83889090 010-63131122 12369			

4

4.1

2008 10 18 14 30
14 4 10

DN1200

12.24

2008 12 24 9 2
44 17 27
4 610
109 54 68Kpa 24

45%--60%

2010 1 18 8 30 6
2 440³

6

11 22 2 1 6 15 30

2

(1 1 16 17 56
2 (2
(
2

1 2 1

(

2 2

1 2

3 2

2

2

(

4

5

2003 1 13 5 5

2#

4#

1

2

3

4

1

2013 3 1 15 20

2

1

2.6

7

2

1210

2

1

2005 10 15

18 10

19 10

2005 10 18 19

50%

4.2

4.2-1

4.2-1

1		35.1

4.2-2

4.2-2

			CO H ₂ CH ₄		
			CO C ₃ H ₈		
			NH ₃		
			/		
		/	/	/	/
		/	/	/	/

4.3

4.3.1

<

>

$$V = V_1 + V_2 - V_3 + V_4 + V_5$$

V₁ m³

V₂ 3 m³

V_3 m^3
 V_4 m^3
 V_5 m^3

$300m^3$ $V_1=300m^3$

GB50414-2018

GB50974-2014

20L/s

3h

$V_2=216m^3/$

$V_3=0$

$281m^3$

$V = 300+216+281=797m^3$

2#

1 $1000m^3$

1 $1000m^3$

$2000m^3$

4.3.2

(HJ169-2018)

E

10

4.3-1

/ / /	10mm	$1.00 \times 10^{-4}/a$
/	10min	$5.00 \times 10^{-6}/a$
		$5.00 \times 10^{-6} /a$

	10mm 10min	1.00×10 ⁻⁴ /a 5.00×10 ⁻⁶ /a 5.00×10 ⁻⁶ /a
	10mm 10min	1.00×10 ⁻⁴ /a 1.25×10 ⁻⁸ /a 1.25×10 ⁻⁸ /a
		1.00×10 ⁻⁸ /a
4 j j	10%	5.00×10 ⁻⁶ / m a 1.00×10 ⁻⁶ / m a
75mm . -j j	10%	2.00×10 ⁻⁶ / m a 3.00×10 ⁻⁷ / m a
150mm	10% 50 mm	2.40×10 ⁻⁶ / m a 1.00×10 ⁻⁷ / m a
	10% 50 mm	5.00×10 ⁻⁴ /a 1.00×10 ⁻⁴ /a
	10% 50mm	3.00×10 ⁻⁷ /h 3.00×10 ⁻⁸ /h
	10% 50mm	4.00×10 ⁻⁵ /h 4.00×10 ⁻⁶ /h

4.3-2

		10%	2.40×10 ⁻⁶ / m a
			1.00×10 ⁻⁶ / m a

4.3.3

4.3-3

		m³	t	kPa	CO %
	0.45kg/Nm ³	220	0.2	104	7.4
	1.3kg/Nm ³	72	4.89	104	20.5

4.3.2.1

HJ169-2018 F

$$M_{\text{mix}} = \frac{M}{\gamma + 1}$$

Q_G — kg/s

P — pa

C_d — 1.0

M — 0.028kg/mol

R — 8.314J/ mol· K

T_G — 333K

A — m²

Y —

—

Cp

Cv 1.4

4.3-4

	kPa	m²	kg/s	CO kg/s	min	CO t
	104	0.00385	4.027	0.298	10	0.1788
	104	0.05307	20.05	4.110	10	2.466

10min

4.110kg/s

4.3.2.2

F 1.5m/s 25 50%

2018

1.94m/s 14.62 50% D 53.36%

HJ169-2018 H.1

4.3-5

	-1	-2
CO	380mg/m ³	95mg/m ³

1

CO 4.3-6

4.3-6

CO

	(m)	(min)	(mg/m ³)
1	10	0.11	4.16E-11
2	60	0.67	4.60E+03
3	110	1.22	8.57E+03
4	160	1.78	7.88E+03
5	210	2.33	6.43E+03
6	260	2.89	5.17E+03
7	310	3.44	4.20E+03
8	360	4.00	3.46E+03
9	410	4.56	2.90E+03
10	460	5.11	2.46E+03
11	510	5.67	2.12E+03
12	560	6.22	1.84E+03
13	610	6.78	1.62E+03
14	660	7.33	1.44E+03
15	710	7.89	1.28E+03
16	760	8.44	1.15E+03
17	810	9.00	1.04E+03
18	860	9.56	9.48E+02
19	910	13.11	8.67E+02
20	960	13.67	7.96E+02
21	1010	14.22	7.33E+02
22	1060	15.78	6.78E+02
23	1110	16.33	6.30E+02
24	1160	16.89	5.86E+02
25	1210	17.44	5.48E+02
26	1260	18.00	5.13E+02

27	1310	18.56	4.81E+02
28	1360	19.11	4.53E+02
29	1410	19.67	4.24E+02
30	1460	21.22	4.05E+02
31	1510	21.78	3.88E+02
32	1560	22.33	3.71E+02
33	1610	22.89	3.56E+02
34	1660	23.44	3.42E+02
35	1710	24.00	3.29E+02
36	1760	24.56	3.17E+02
37	1810	25.11	3.06E+02
38	1860	25.67	2.95E+02
39	1910	26.22	2.85E+02
40	1960	26.78	2.75E+02
41	2010	27.33	2.66E+02
42	2060	27.89	2.58E+02
43	2110	28.44	2.49E+02
44	2160	29.00	2.42E+02
45	2210	29.56	2.35E+02
46	2260	30.11	2.28E+02
47	2310	30.67	2.21E+02
48	2360	31.22	2.15E+02
49	2410	31.78	2.09E+02
50	2460	32.33	2.03E+02
51	2510	32.89	1.98E+02
52	2560	33.44	1.93E+02
53	2610	34.00	1.88E+02
54	2660	34.56	1.83E+02
55	2710	35.11	1.78E+02
56	2760	35.67	1.74E+02
57	2810	36.22	1.70E+02
58	2860	36.78	1.66E+02
59	2910	37.33	1.62E+02
60	2960	37.89	1.58E+02
61	3010	38.44	1.54E+02
62	3060	39.00	1.51E+02
63	3110	39.56	1.47E+02
64	3160	40.11	1.44E+02
65	3210	40.67	1.41E+02
66	3260	41.22	1.38E+02
67	3310	41.78	1.35E+02
68	3360	42.33	1.32E+02
69	3410	42.89	1.29E+02
70	3460	43.44	1.26E+02
71	3510	44.00	1.24E+02
72	3560	44.56	1.21E+02
73	3610	45.11	1.19E+02

74	3660	45.67	1.16E+02
75	3710	46.22	1.14E+02
76	3760	46.78	1.12E+02
77	3810	47.33	1.10E+02
78	3860	47.89	1.07E+02
79	3910	48.44	1.05E+02
80	3960	49.00	1.03E+02
81	4010	49.56	1.01E+02
82	4060	50.11	9.94E+01
83	4110	50.67	9.75E+01
84	4160	51.22	9.57E+01
85	4210	51.78	9.39E+01
86	4260	52.33	9.22E+01
87	4310	52.89	9.05E+01
88	4360	53.45	8.88E+01
89	4410	54.00	8.72E+01
90	4460	54.56	8.56E+01
91	4510	55.11	8.41E+01
92	4560	55.67	8.26E+01
93	4610	56.22	8.12E+01
94	4660	56.78	7.97E+01
95	4710	57.33	7.84E+01
96	4760	57.89	7.70E+01
97	4810	58.45	7.57E+01
98	4860	59.00	7.44E+01
99	4910	59.56	7.31E+01
100	4960	60.11	7.19E+01
	/(mg/m ³)	/m	/min
-1	380	1510	21.78
-2	95	4160	51.22

CO

-1 380mg/m³

1510m

21.78min CO

-2 95mg/m³

4160m

51.22min

2

CO

4.3-7

CO

	(m)	(min)	(mg/m ³)
1	10	0.09	7.45E-03
2	60	0.52	5.92E+03
3	110	0.95	4.43E+03
4	160	1.37	2.88E+03

5	210	1.80	1.97E+03
6	260	2.23	1.43E+03
7	310	2.66	1.08E+03
8	360	3.09	8.51E+02
9	410	3.52	6.87E+02
10	460	3.95	5.68E+02
11	510	4.38	4.78E+02
12	560	4.81	4.08E+02
13	610	5.24	3.54E+02
14	660	5.67	3.09E+02
15	710	6.10	2.73E+02
16	760	6.53	2.43E+02
17	810	6.96	2.18E+02
18	860	7.39	1.97E+02
19	910	7.82	1.79E+02
20	960	8.25	1.63E+02
21	1010	8.68	1.49E+02
22	1060	9.11	1.37E+02
23	1110	9.54	1.26E+02
24	1160	9.97	1.18E+02
25	1210	15.40	1.11E+02
26	1260	15.83	1.05E+02
27	1310	16.25	9.89E+01
28	1360	16.68	9.35E+01
29	1410	17.11	8.87E+01
30	1460	17.54	8.42E+01
31	1510	17.97	8.01E+01
32	1560	18.40	7.63E+01
33	1610	18.83	7.27E+01
34	1660	19.26	6.94E+01
35	1710	19.69	6.64E+01
36	1760	20.12	6.35E+01
37	1810	20.55	6.09E+01
38	1860	20.98	5.83E+01
39	1910	21.41	5.60E+01
40	1960	21.84	5.38E+01
41	2010	22.27	5.17E+01
42	2060	22.70	4.97E+01
43	2110	23.13	4.78E+01
44	2160	23.56	4.60E+01
45	2210	23.99	4.44E+01
46	2260	24.42	4.28E+01
47	2310	24.85	4.12E+01
48	2360	25.28	3.98E+01
49	2410	25.70	3.84E+01
50	2460	26.13	3.71E+01
51	2510	26.56	3.59E+01

52	2560	26.99	3.47E+01
53	2610	27.42	3.35E+01
54	2660	27.85	3.25E+01
55	2710	28.28	3.14E+01
56	2760	28.71	3.04E+01
57	2810	29.14	2.95E+01
58	2860	29.57	2.86E+01
59	2910	30.00	2.77E+01
60	2960	30.43	2.68E+01
61	3010	30.86	2.60E+01
62	3060	31.29	2.53E+01
63	3110	31.72	2.45E+01
64	3160	32.15	2.38E+01
65	3210	32.58	2.31E+01
66	3260	33.01	2.25E+01
67	3310	33.44	2.18E+01
68	3360	33.87	2.12E+01
69	3410	34.30	2.06E+01
70	3460	34.73	2.01E+01
71	3510	35.16	1.95E+01
72	3560	35.58	1.90E+01
73	3610	36.01	1.85E+01
74	3660	36.44	1.80E+01
75	3710	36.87	1.76E+01
76	3760	37.30	1.71E+01
77	3810	37.73	1.67E+01
78	3860	38.16	1.62E+01
79	3910	38.59	1.58E+01
80	3960	39.02	1.54E+01
81	4010	39.45	1.51E+01
82	4060	39.88	1.47E+01
83	4110	40.31	1.43E+01
84	4160	40.74	1.40E+01
85	4210	41.17	1.37E+01
86	4260	41.60	1.33E+01
87	4310	42.03	1.30E+01
88	4360	42.46	1.27E+01
89	4410	42.89	1.24E+01
90	4460	43.32	1.21E+01
91	4510	43.75	1.19E+01
92	4560	44.18	1.16E+01
93	4610	44.61	1.13E+01
94	4660	45.03	1.11E+01
95	4710	45.46	1.09E+01
96	4760	45.89	1.06E+01
97	4810	46.32	1.04E+01
98	4860	46.75	1.02E+01

99	4910	47.18	9.95E+00
100	4960	47.61	9.74E+00
	/(mg/m ³)	/m	/min
-1	380	655	5.67
-2	95	1310	16.25

CO

-1 380mg/m³ 655m 5.67min CO
-2 95mg/m³ 1310m 16.25min

4.3.4

1

100%

HJ169-2018 A

$$Q_L = C_d A \rho \sqrt{\frac{2(P - P_0)}{\rho} + 2gh}$$

Q_L kg/s

C_d

A m²

P Pa

P₀ Pa

g

h m

4.3-8

Q _L		kg/s	2.47
C _d			0.62
A		m ²	0.0004906
P		Pa	101325
P ₀		Pa	101325
G		m/s ²	9.81

h		m	4
		kg/m ³	920.4

15min

15min

2.22t

HJ169-2018

A

$$Q_3 = a \times p \times M / (R \times T_0) \times u^{(2-n)/(2+n)} \times r^{(4+n)/(2+n)}$$

Q₃ kg/s

a n a 4.685 × 10⁻³ n 0.25

p Pa 25

R J/mol k 8.31

T₀ k 303k

u m/s 2.0m/s

r m

RiskSystem

"

"

105m²

4.3-10

4.3-9

P		Pa	69200		
R		J/ mol K	8.314		
T ₀			14.7		
M		g/mol	17.03		
		m/s	0.5	1.5	2.1
r		m ²	105		
/		/	B	D	F

0.054-0.116kg/s

4.3-10

4.3-10

	A/B		D			F		
	U=1m/s	U=2m/s	U=1m/s	U=1.94m/s	U=2m/s	U=1m/s	U=1.5m/s	U=2m/s
kg/s	0.0446	0.0787	0.0397	0.0664	0.0680	0.0398	0.0537	0.0664

1

4.3-11

4.3-11

	-1	-2
NH ₃	770mg/m ³	110mg/m ³

2

(A)

F

1.5m/s

25

50%

2018

1.94m/s

14.62

50%

D 53.36%

HJ169-2018

H.1

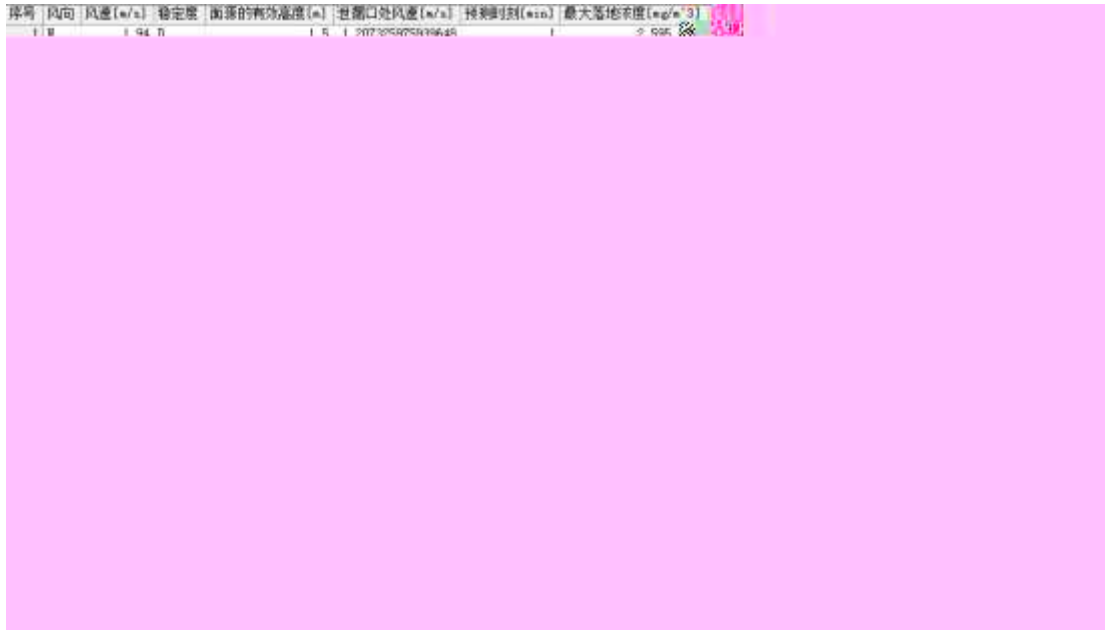
1

序号	风向	风速[m/s]	稳定性	计算的有效高度[m]	计算口外风速[m/s]	持续时间[min]	最大落地浓度[ug/m ³]	出现距离[m]	大气毒性终点浓度-1[m]	大气毒性终点浓度-2[m]
1	N	1.5	F		1	75178085044090848	16,021.9520	7.5	48.0	53.4
2	N	1.5	F		3	75178085044090848	16,021.9520	7.5	74.2	143.3
3	N	1.5	F		5	75178085044090848	16,021.9520	7.5	74.2	223.7
4	N	1.5	F		7	75178085044090848	16,021.9520	7.5	74.2	288.6
5	N	1.5	F		9	75178085044090848	16,021.9520	7.5	74.2	299.7
6	N	1.5	F		11	75178085044090848	16,021.9520	7.5	74.2	299.7
7	N	1.5	F		13	75178085044090848	16,021.9520	7.5	74.2	299.7
8	N	1.5	F		15	75178085044090848	16,021.9520	7.5	74.2	299.7
9	N	1.5	F		17	75178085044090848	16,021.9520	7.5	74.2	299.7
10	N	1.5	F		19	75178085044090848	16,021.9520	7.5	74.2	299.7
11	N	1.5	F		21	75178085044090848	16,021.9520	7.5	74.2	299.7
12	N	1.5	F		23	75178085044090848	16,021.9520	7.5	74.2	299.7
13	N	1.5	F		25	75178085044090848	16,021.9520	7.5	74.2	299.7
14	N	1.5	F		27	75178085044090848	16,021.9520	7.5	74.2	299.7
15	N	1.5	F		29	75178085044090848	16,021.9520	7.5	74.2	299.7
16	N	1.5	F		31	75178085044090848	1,033.4991	95.2	74.2	299.7
17	N	1.5	F		33	75178085044090848	271.9856	157.0		299.7
18	N	1.5	F		35	75178085044090848	131.1999	257.6		299.7
19	N	1.5	F		37	75178085044090848	79.1152	367.8		
20	N	1.5	F		39	75178085044090848	53.6683	457.9		
21	N	1.5	F		41	75178085044090848	39.1639	557.9		
22	N	1.5	F		43	75178085044090848	30.0382	657.8		
23	N	1.5	F		45	75178085044090848	23.8869	757.6		
24	N	1.5	F		47	75178085044090848	19.5339	957.3		
25	N	1.5	F		49	75178085044090848	15.5339	957.3		
26	N	1.5	F		51	75178085044090848	11.5339	957.3		
27	N	1.5	F		53	75178085044090848	8.5339	957.3		
28	N	1.5	F		55	75178085044090848	6.5339	957.3		
29	N	1.5	F		57	75178085044090848	5.5339	957.3		
30	N	1.5	F		59	75178085044090848	4.5339	957.3		

4.3-1

(mg/m³)

2



4.3-2

(mg/m³)

-1 770mg/m³

74.2m

2min

-2 110mg/m³

299.7m

8min

4.3.5

30

1

20%

20%

10min

HJ 169-2018

A

Q_L

$$Q_L = C_d A \rho \sqrt{\frac{2(P - P_0)}{\rho} + 2gh}$$

Q_L kg/s

C_d 0.6-0.64

A m^2

ρ kg/m^3

P_0 P Pa

g $9.8m/s^2$

h m

2

4.3-12

4.3-12

	mm	m²		m	kg/m³	Pa	Pa
	10	0.00008	0.62	3.5	1460	101325	101325

0.59kg/s

354kg

4.3.6

100%

HJ169-2018

F

$$Q_L = C_d A \rho \sqrt{\frac{2(P - P_0)}{\rho} + 2gh}$$

Q kg/s

Cd

A m²

P Pa

— kg/m³

P0 Pa

g 9.81m/s²

h m

EIAProA2018

F 1atm

25 1m 1830kg/m³

10mm 100%

A=0.0052× 3.14=7.85× 10⁻⁵m² 30min

0.93kg/s 30min 1680.8kg

4.3.7

4.3.8

4.3.9

()

CO

SO₂ NO_x

3#

4#

14.5m×9m×13.5m

10^{-7} cm/s

3# 4#

0.64m³

4.6m³

1 1000m³

1#-3#

4# 5#

1 1000m³

4#

5#

4.3.10

4.3.11

4.4

4.4-1

5						
6						
7		VOCs				
8		NOx SO ₂				
9		C ₃ H ₈ C ₂ H ₂				

--	--	--	--	--	--	--

10

5

5.1

5.1.3

3		
4		

5

5.4

\$ \text{€}

		PH	SS
		TRT	
	1 2	DCS	
	1 2	/	/

5.5

5.5.1

5.5.2

5.5-1

		GB30077-2023

6		
7	GB30077-2023	
8		

3

3-6

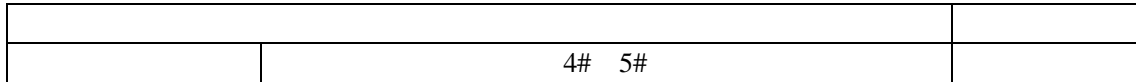
6

6

6.1

6.1-1

6.1-1



7

7.1

HJ941-2018

M Q
E

7.2

7.2.1

Q

A

NH₃-N

/---j d,I

COD_{Cr}

.-----j d,I

A

Q

1

Q

2

Q

$$Q = \frac{w_1}{W_2} + \frac{w_2}{W_2} + \dots + \frac{w_n}{Wn}$$

W1 W2 ...Wn

t

W1 W2 ...Wn

t

Q 1 Q0

. N 10 Q1

. - N 100 Q2

N . - - Q3

7.2-1

		t	t		Q	Q
		4.89	10		0.489	43.54
		0.2	10		0.02	
		396.4	10		39.64	
		33.29	10		3.329	
		0.3	10		0.03	
		0.1	10		0.01	
		48.2	2500		0.019	

Q 43.54 10 N 100 Q2

7.2.2

M

M

30

7.2-2

	10/		0
a	5/	2 5	30

	b	5/		0
	/	0	/	0
a	0--		p .-+J M	
	GB30000.2	GB30000.13	b	
			/	30

7.2-3

70

7.2-3

	1 A			
	2	0		25
		25		
		0		0
		25		
3		20		0
		15		
		10		
		0		
				25

7.2-4

4

7.2-4

	M	
M 25		M1
/ J 45		M2
1 J 65		M3
J		M4

7.2-3

55

7.2-4

M

M3

7.2.3

E

5	500					1
2	3	E1	E2	E3	7.1-5	
			1	2	3	

7.2-5

1 E1	5		5		500
	1000		5		
2 E2	5			1	5
	500	500	1000		
3 E3	5			1	500
	500				

5

77688

E1

7.2.4

E

Q

M

7.2-6

7.2-6

E	Q	M			
		M1	M2	M3	M4
1 E1	. N 10 Q1				
	.- N 100 Q2				
	N .-- Q3				
2 E2	. N 10 Q1				
	.- N 100 Q2				

	N .-- Q3				
E3	. N 10 Q1				
	.- N 100 Q2				
	N .-- Q3				

- Q2-M3-E1

7.3

7.3.1

Q

A

Q

7.3-1

t

t

Q

M

		8	
	1		0
	2	0	
	3		
		8	
	1		0
	2	0	
		8	
		2	
	1		0
	2	0	
		8	
	1		0
	2	0	

M

M2

7.3.3

E

1 2 3

E1 E2 E3

7.3-5

1 2 3

7.3-5

1 E1	1		10
	2	24	
2 E2	1		10
	2		10
	3		
3 E3		1 2	

E3

7.3.4

E

Q

M

7.2-6

- Q2-M2-E3

7.4

7.4.1

7.4.2

7.4.3

7.2.4

7.3.4

Z [+
Q2-M2-E3] [- Q2-M3-E1 + -

8.

"

"

6-1

9

1

2

3

4

5

6

7

8

9

10

11

12

1

2

3 5km

4

5

6

7 10km

8

9

10

11